



# Organic Waste

# Transforming waste:

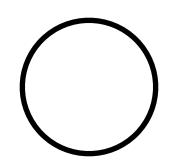
Removing contaminants

Reducing carbon emissions

Promoting circular economies



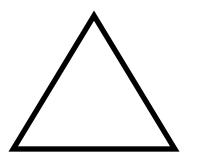
WASTE



( ) Opportunity



Biosolids



Generate renewable energy

Remove contaminants

Sequester Carbon

Create renewable products



In 2013 we founded



Bioforcetech is committed to protecting nature and human health by providing technologies that deliver a zero waste future, transforming organic waste into sustainable products.







**OUR VALUES** 

# SEWAGE SLUDGE ORGANIC WASTE

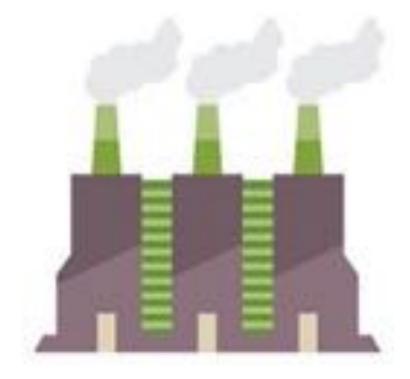






LANDFILLS, INCINIRATION OR FARMLAND

Today, over 100M tons of organic waste are sent to landfill, burned, or land applied creating environmental and health problems



#### Incineration

Hard to permit
Energy Intensive
Product loss



#### Landfill

Methane production
Regulatory problems
Product loss



#### **Farms**

Cost increase every year Regulatory restrictions Polluting soil



Bioforcetech locally transforms organic waste into renewable energy and valuable products







No landfill

ORGANIC WASTE

# THE SOLUTION



**NO-WASTE** 

**ENERGY NEUTRAL** 

PRODUCTS!

ACCEPTED FEEDSTOCKS: BIOSOLIDS, FOOD WASTE, GREEN WASTE, YEARD WASTE, AG WASTE (EXAMPLE NUT SHEELS)

STEP 1

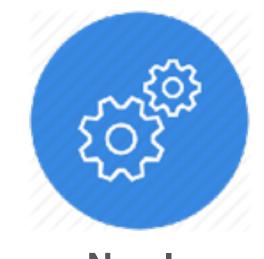
# THE BIODRYER

#### WHAT IS BIODRYING

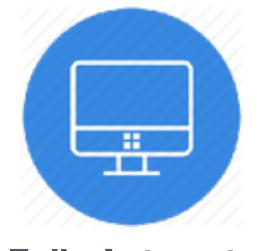
Biodrying is the process by which biodegradable waste is rapidly heated through initial stages of composting to remove moisture from a waste stream and hence reduce its overall weight. In this process, the drying rates are augmented by biological heat in addition to forced aeration.



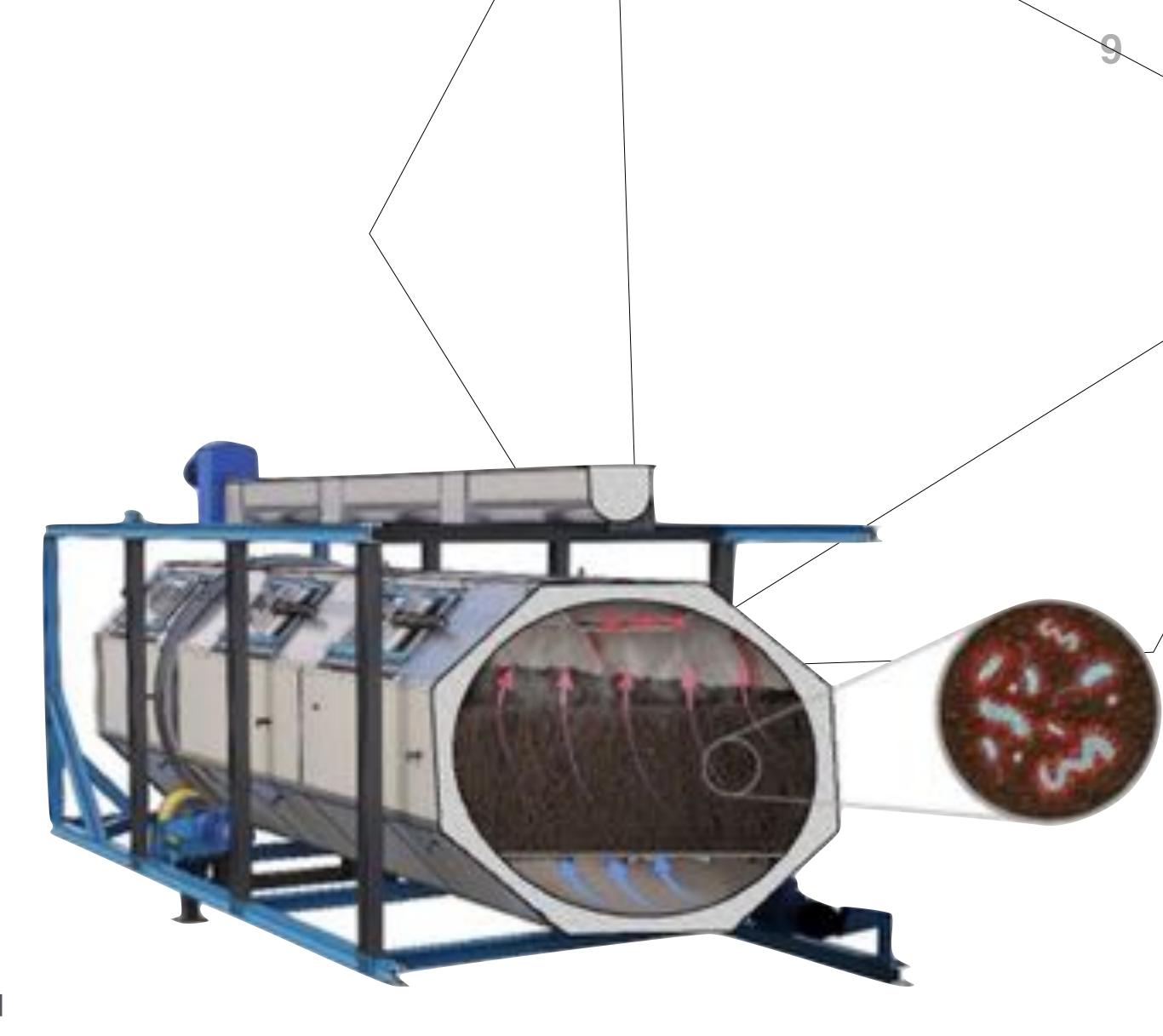
50% less energy



Nearly
Maintenance Free

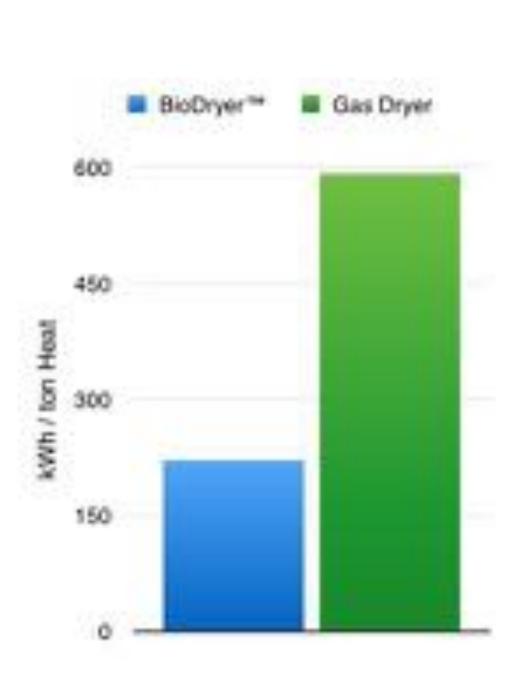


Fully Automated
With IIOT 4.0



# TECHNOLOGY











STEP 2

# THE P-SERIES PYROLYSIS



EPA approved as a NON-Incineration thermal process



Permitted to operate in the toughest Air district in the USA



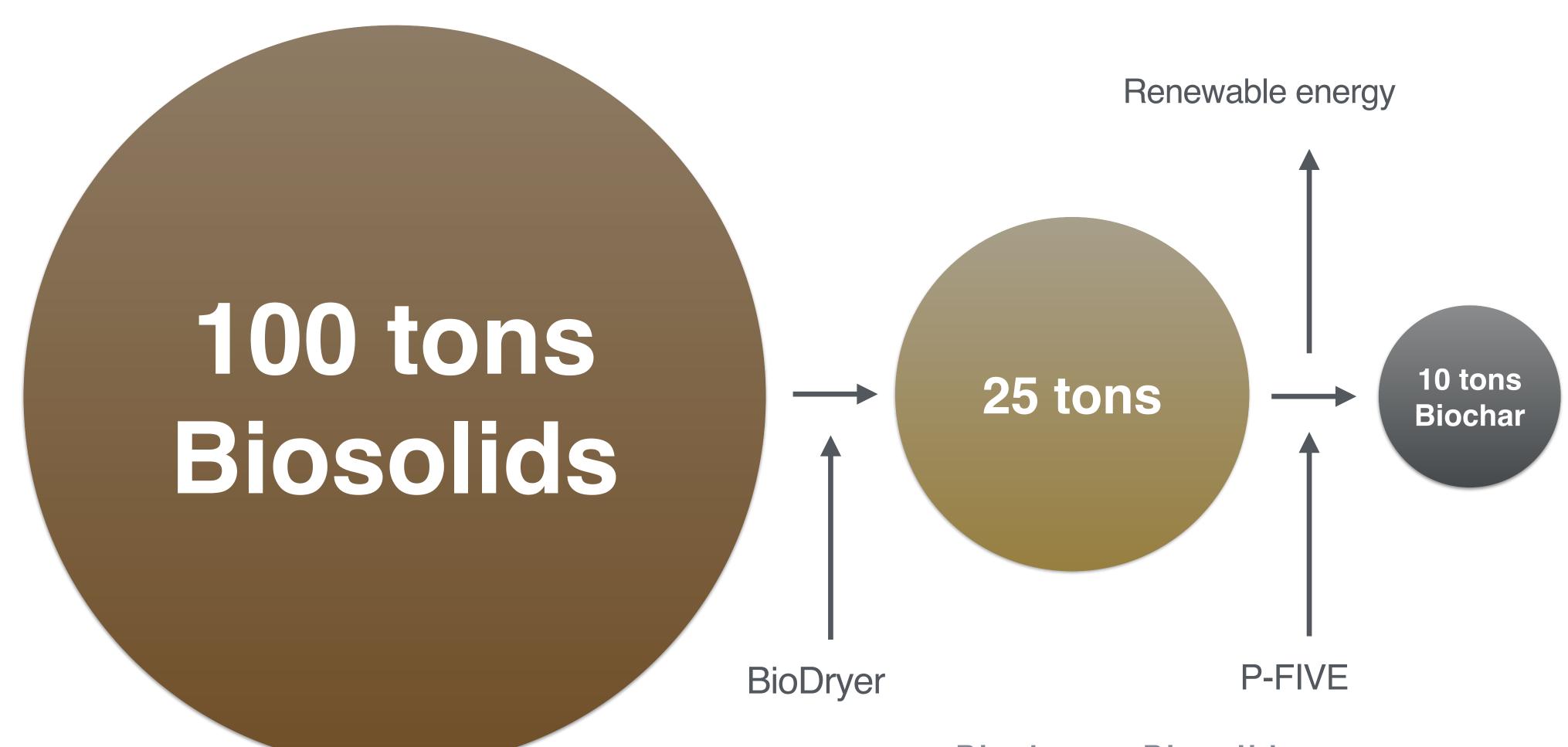
Approving the Pyreg technology as a "landfill diversion method"



First (and only) pyrolysis of sewage sludge permitted in the USA!

# TECHNOLOGY





#### Biochar vs Biosolids:

Nutrients are conserved, No pathogens, PCCBs, PFAS and PFOA are destroyed



Biochar

# FROM WASTE TO VALUE

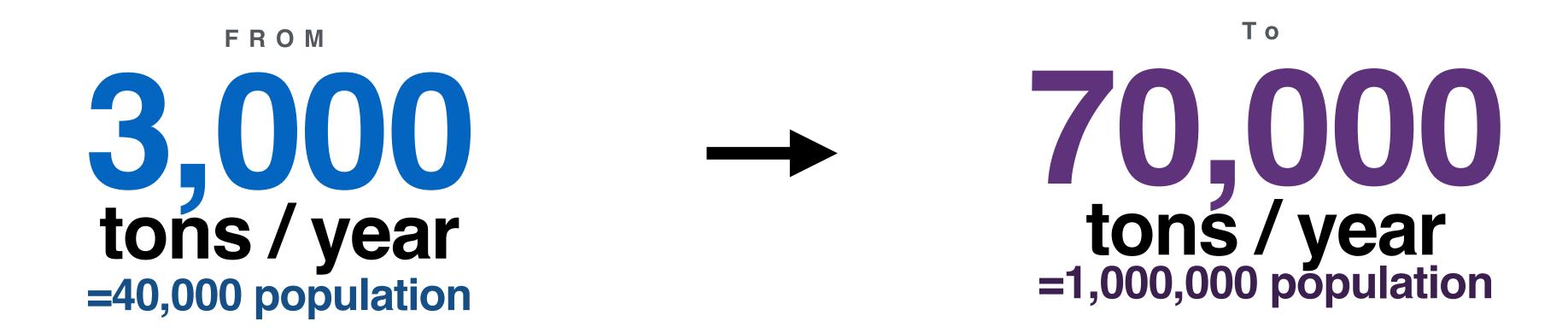
#### **ABOUT BIOCHAR**

Biochar is a valuable byproduct of pyrolysis and can be used in many different ways.

Biochar is mostly know as a great soil amendment, but it can be used also as absorber in functional clothing, insulation in the building industry, as carbon electrodes in super-capacitors for energy storage, food packaging, waste water treatment, air cleaning, silage agent or feed supplement, for drinking water filtration, sanitation of human and kitchen wastes, and as a composting agent.

DESIGNED FOR

# SCALABILITY



With a fixed cost for 30 years, <\$100 per ton

THE BIOFORCETECH SOLUTION IS SUITED FOR > 80% OF THE WWTP IN THE USA, AND OUR SYSTEM CAN BE INSTALLED ONSITE!

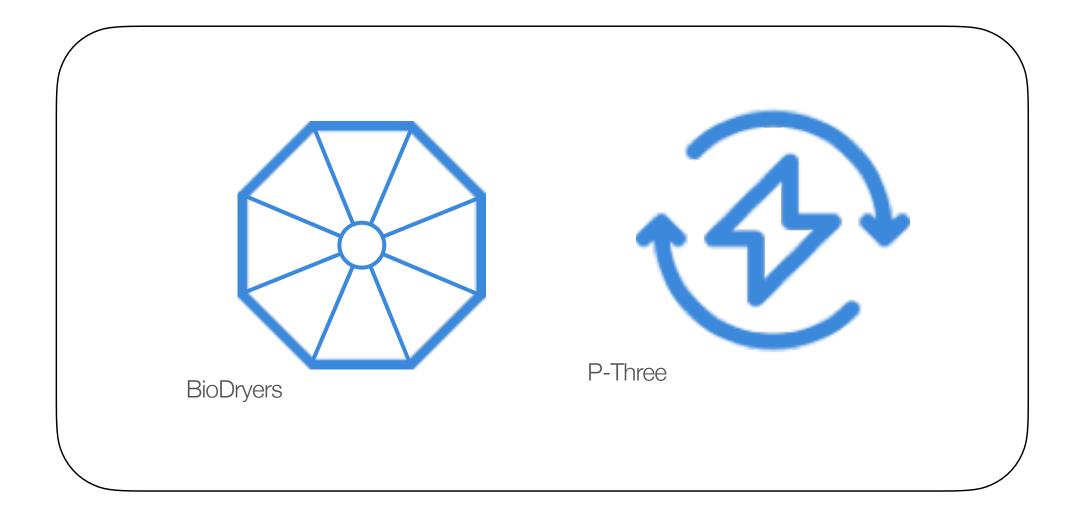


# **PYROLYSIS** BIOCHAR BAGGING BIODRYERS ODOR CONTROL

CENTRIFUGE

#### **INPUT:**

Biosolids @ 25% Solid Content 8,500 tons



### **OUTPUT**:

OurCarbon 900 tons



# Sustainability: Removing Contaminants

PFAS FREE SEPA

HydroCarbons FREE

Micro Plastics FREE



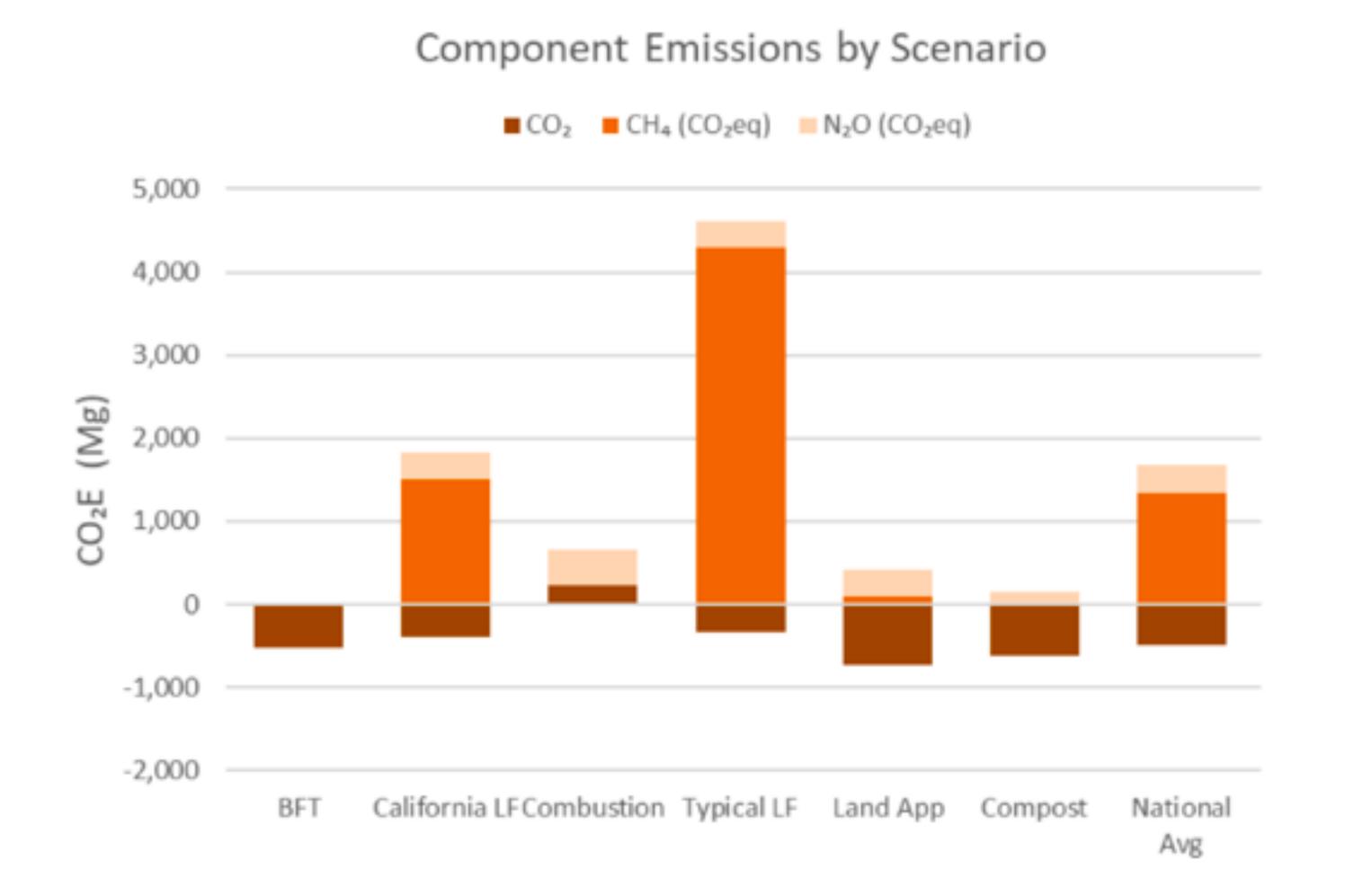
# PFAS REMOVAL

Bioforcetech has conducted an internal study to evaluate the fate of 38 PFAS and PFOAS compounds using this method. The results are published in this article for the first time showing the P-FIVE Reactor as an effective method for removing PFAS and PFOA from municipal Biosolids at an industrial scale.



Compound Name	Dry Biosolids [ng/g]	Biochar (ng/g)
PFBA	703	Not Detected
3:3 FTCA	ND	Nor Detected
PFPeA	5.94	Not Detected
PFBS	2.3	Not Detected
4:2 FTS	ND	Not Detected
PFHxA	33.7	Not Detected
PFPeS	ND	Not Detected
HFPO-DA	ND	Not Detected
5:3 FTCA	64.5	Not Detected
PFHpA	7.45	Not Detected
ADONA	ND.	Not Detected
PFH×S	ND	Not Detected
6:2 FTS	ND	Not Detected
PFOA	89.1	Not Detected
PFH <sub>P</sub> S	ND	Not Detected
7:3 FTCA	40	Not Detected
PFNA	5.3	Not Detected
PFOSA	ND	Not Detected
PFOS	26.3	Not Detected
9CI-PF3 ONS	ND	Not Detected
PFDA	11.3	Not Detected
8:2 FTS	5.68	Not Detected
PFNS	ND	Not Detected
MeFOSAA	23.5	Not Detected
EHFOSAA	19.6	Not Detected
PFUnA	3.39	Not Detected
PFDS	ND	Not Detected
11Cl-PF3OUd5	ND	Not Detected
10:2 FTS	ND	Not Detected
PFDoA	5.85	Not Detected
MeFOSA	ND	Not Detected
PFTrDA	ND	Not Detected
PFTeDA	2.44	Not Detected
EIFOSA	ND	Not Detected
PFHxDA	ND	Not Detected
PFODA	ND	Not Detected
MeFOSE	17.1	Not Detected
EHFOSE	ND	Not Detected

# Sustainability: Carbon Emissions



### -4 tons CO2e

National Average

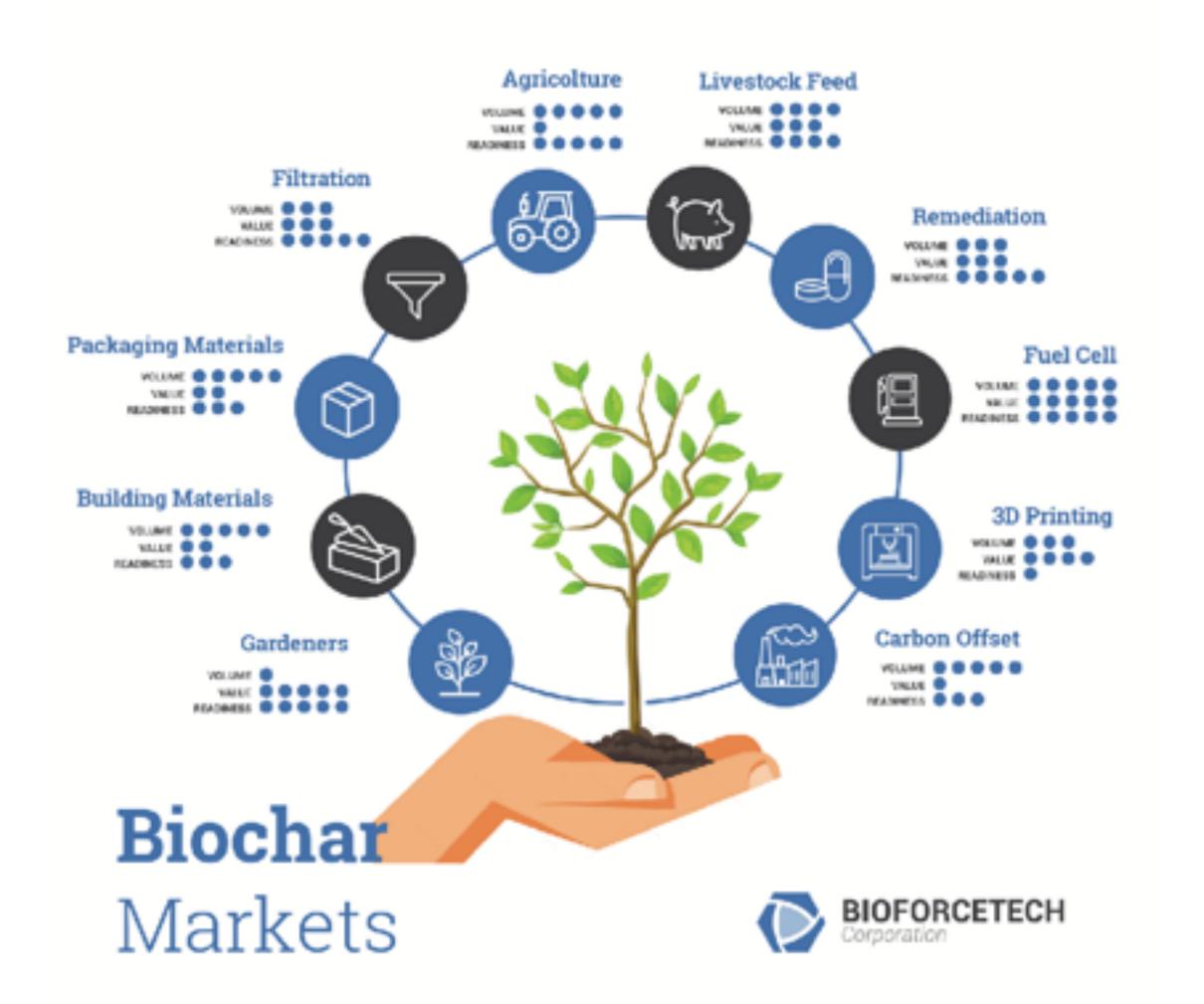
# -10 tons CO2e

Typical Landfill

# -45M tons CO2e

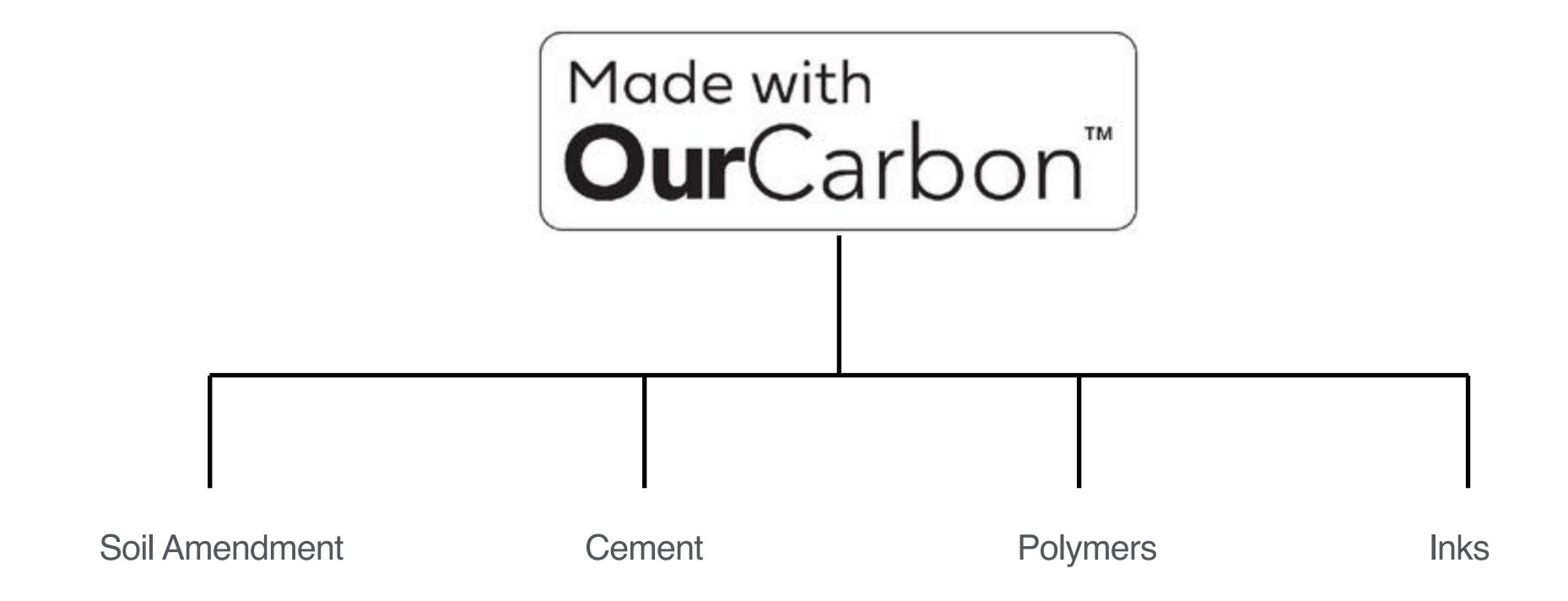
More than entire Denmark

# Sustainability: Promoting circular economies





A carbon negative base material made by diverting waste from landfill









### OurCarbon Pigment

Sostituisce Carbon Black

(prodotto da petrolio)

- 3.3 ton CO2e per Ton





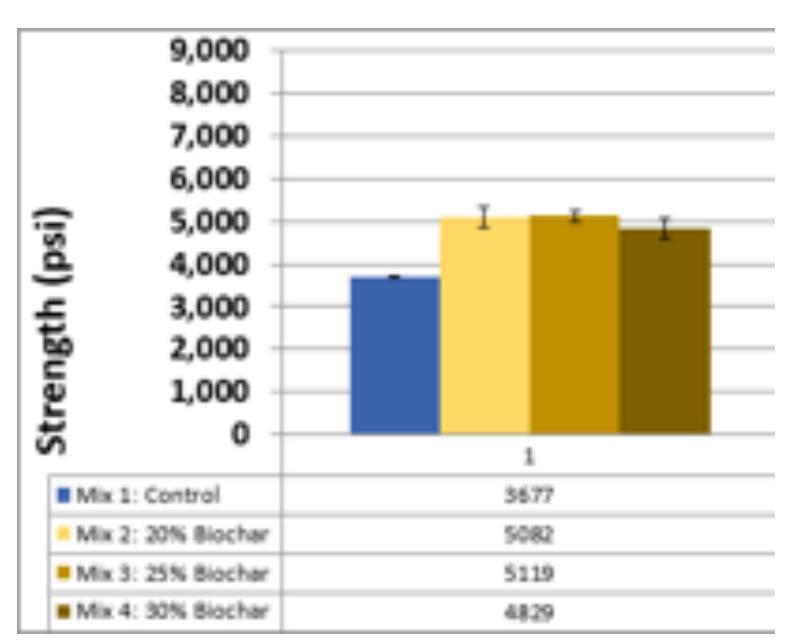










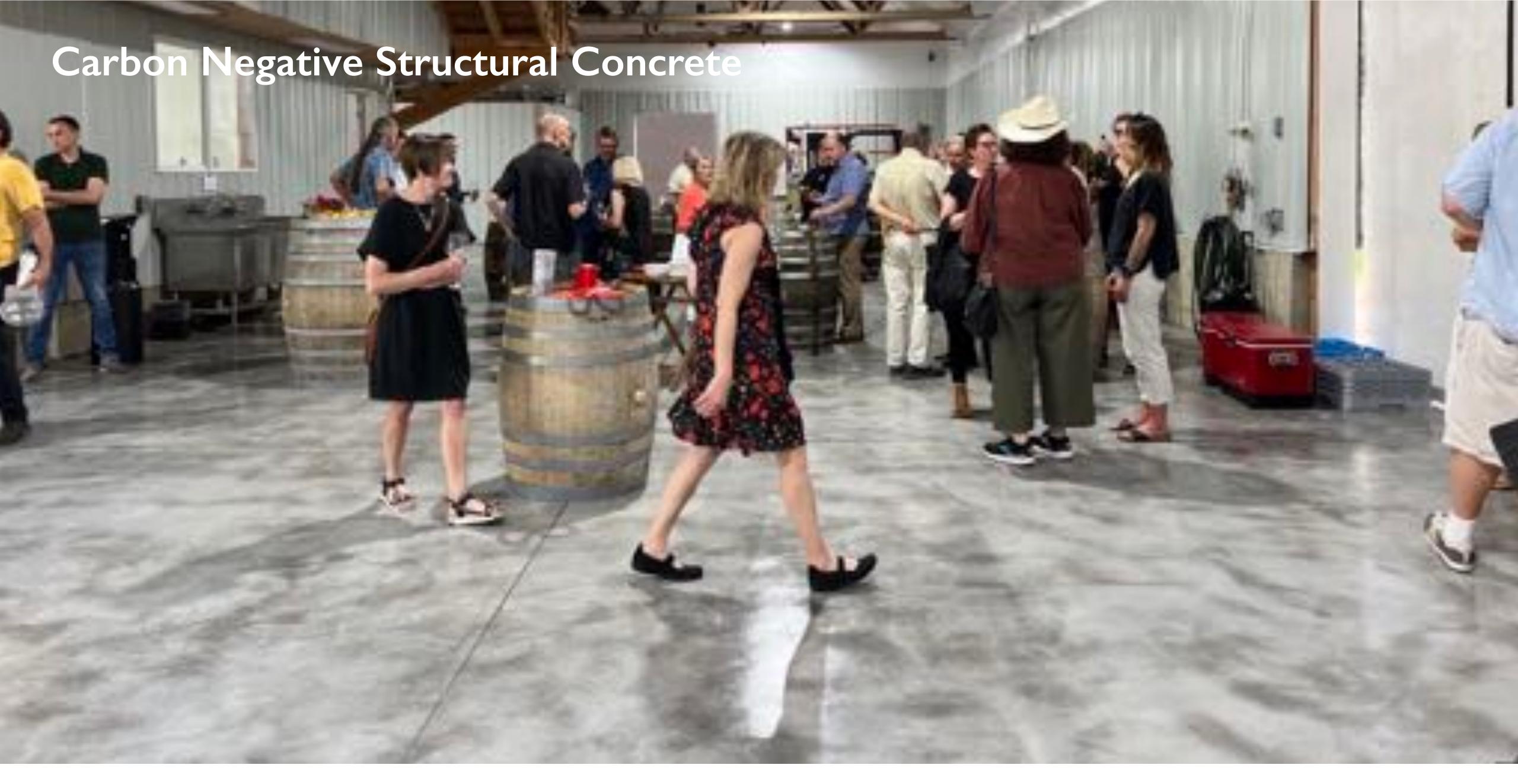


























From 500 trucks/y to 50 trucks/year



-90% energy usage comparing to a paddle dryer



NO MORE WASTE!



Up to 13 tons/ton of CO2e avoided

https://vimeo.com/492215166

# BIOFORCETECH

